

## Almaredge™ 880

High performance semi-synthetic metalworking fluid

### Description

Castrol Almaredge™ 880 (previously called Castrol Clearedge™ 880) is a high performance chlorinated semi synthetic metalworking fluid. It contains a blend of extreme pressure additives and corrosion inhibitors, which helps to enhance machining performance and surface finish, provide excellent product stability, improve system life and lower the overall operation costs.

Almaredge 880 is suitable for large central systems and single sump machines.

### Application

Almaredge 880 is recommended for use on most general purpose machining applications including milling, drilling, tapping, and reaming. It is a versatile product that can be used for machining of cast iron, low-medium alloyed steel, high alloy-stainless steel and aluminium alloys.

ü ü suggested core application    ü possible application, please consult Castrol representative prior to use

	Cast Iron	Low-medium alloyed steel	High alloyed - stainless steel	Aluminium alloys	Magnesium alloys	Yellow Metals
<b>Grinding</b>	ü ü	ü ü	ü ü	ü		ü
<b>Miling, Turning (General Machining)</b>	ü ü	ü ü	ü ü	ü		ü
<b>Drilling</b>	ü ü	ü ü	ü	ü		ü
<b>Reaming, Tapping</b>	ü ü	ü ü	ü			ü
<b>Broaching</b>	ü	ü				ü

### Advantages

- Phenol and nitrite free to fulfil your local legislation, waste treatment and environmental requirements
- Resists fungal and bacterial attack to extend fluid life and reduce maintenance and machine downtime
- Excellent anti-corrosion properties to protect machine tools and parts
- Advanced extreme pressure additives to ensure improved tool life and part quality
- Excellent wetting properties reduce coolant drag out and deliver clean machine tools and components
- Can be used on a wide range of metals and operations – an ideal candidate for product rationalization on the shop floor

## Typical Characteristics

Name	Method	Units	Almaredge 880
<b><i>Concentrate</i></b>			
Appearance	Visual		Amber
Mineral oil content	Calculated	Wt%	20
<b><i>Emulsion</i></b>			
Appearance	Visual		Translucent
pH (5%)	DIN 51369 ASTM E 70-97		9.2
Refractometer Factor			1.5

Subject to usual manufacturing tolerances.

## Recommended Concentrations

Grinding	3-7%
General Machining	5-7%
Drilling	6-10%
Reaming and Tapping	6-12%
Broaching	7-12%
Water Range	50-400 ppm CaCO <sub>3</sub>

## Additional Information

	Boron	Formaldehyde releasing agent	EP (S/P) - Ester	Amines	Chlorine
<b>Additives</b>	ü	ü		ü	ü

## Storage

To avoid product deterioration always keep the container/drum tightly sealed. Store the product in a cool, dry place away from direct sunlight. Prevent exposure to frost and avoid water ingress. For optimum product stability, it is preferable to store the product indoors between 5°C and 45 °C / 41°F and 113°F.

For more details, please refer the product safety data sheet.

**This product was previously called Clearedge 880. The name was changed in 2015.**

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